LB 444

Density, Concentration and Solids Content

Non-contacting measurement
Non-contacting measurement technology made by Berthold

Berthold density measurement systems are used for the continuous process control on pipelines and in vessels. Density, concentration and solids content are determined in a non-contacting manner, without affecting the flow properties of the measured material.

Successful applications can be found in a wide range of industries and in particular when facing extreme measurement conditions:

- Extreme temperatures
- High pressure
- Dust
- Corrosive or abrasive media

The measurement can be performed on liquids and mixtures of any type, including acids, bases, solutions, emulsions and suspensions. The bulk density of solid matters such as granulates or powders can also be determined.

Measuring principle and function

Gamma radiation is attenuated as it passes through a pipeline. This attenuation is measured by a detector. The extent to which the radiation is attenuated is dependent on the density of the medium in the pipeline. The higher the density, the less radiation reaches the detector. In this way, density, concentration and solids content can be determined reliably in a non-contacting manner – regardless of pressure, temperature, viscosity, conductivity and chemical properties.

This results in the high reliability and low maintenance requirements of the radiometric measuring systems, even under severe operating and environmental conditions.
Measuring configuration

Flexible adjustment to measurement geometry and task

Using different detectors and sources enables us to offer customized solutions that perfectly meet your requirements. Detectors and sources can be combined in various ways and may also be inserted in dip pipes.

Regardless of the measuring configuration and component aging, all systems can compensate for fluctuating temperatures, which guarantees the highest level of accuracy.

Which of the options shown on the right is selected depends on the:

- Measurement geometry
- Accuracy requirements
- Economic aspects

Our experienced sales and application engineers will support you in finding the optimum system configuration.

90° irradiation

- Standard solution
- Ideal for large pipe diameters and major density fluctuations
- Easy installation due to preassembled mounting device
- Lowest activities possible

30° or 45° oblique irradiation

- Highest accuracy for small measuring ranges
- Easy installation due to preassembled mounting device

S- or U-shaped measuring path

- For the smallest pipe diameters
- For the slightest changes in density
- Optimal adjustment of the measuring path to the measurement task

Vessel measurement

- Transmission measurement with source in dip pipe (a) or backscatter measurement (b)
- Measurement of density profiles
- Optimal adjustment to the measurement task possible
Highest sensitivity
Berthold detectors are particularly sensitive to Gamma radiation. The advantages:

- Increased measurement accuracy and faster response times
- Significantly lower source activity
- Longer service life
- Use of smaller shieldings resulting in lower acquisition and transportation costs for source and shielding
- Low dose rate – less than 1 μSv/h

Unparalleled long-term stability
A measurement that is stable and reliable over many years is an important quality criterion for the selection of radiometric systems. Accordingly, considerable effort was put into the development and optimization of this detector property. Today, we can proudly say that Berthold detectors provide the best long-term stability.

A patented procedure for automatic drift compensation compensates for temperature influence and ensures a high sensitivity and consistent measuring accuracy over the entire lifetime of the system and years of operation without the need for recalibration.

The stability of the CrystalSENS is ≤ 0.002% per °C, tested over a temperature range of –40 … + 60°C.
PROVEN IN THOUSANDS OF APPLICATIONS – LB 444

The LB 444 offers proven 2-wire technology with a separate transmitter of the best quality. Over several decades of successful operation, the LB 444 has undergone a number of system optimizations. We have well over 15,000 systems in operation today that impressively testify to its high industrial standard. Due to its proven technology, the LB 444 is also used successfully in SIL systems. The detector is slim, lightweight, easy to mount and can be used in dip pipes. It is a system that provides unique versatility and reliability.
Evaluation unit

Power supply  
115/230 V, ±10 %, 50 … 60 Hz, 30 VA  
24 V, (18 … 32 V), 30 W, 24 V, ±10 %, 50 … 60 Hz, 30 VA  

Ambient temperature  
Operation: 0 … +50 °C (+32 … +122 °F), no condensation  
Storage: 0 … +70 °C (+32 … +158 °F), no condensation  

Design  
19" module 3 HE, 21 TE, protection type IP20  

Installation  
19" rack (max. 4 modules), wall housing (max. 2 modules) or switchboard  

Menu languages  
English, German, French  

Detector operating data

Power supply  
Supplied by transmitter via a 2-wire signal cable  

Cable connections  
1x M16 for cable 4 … 9 mm  
1x M12 for cable 3 … 6 mm  

Maximum cable length  
for Berthold cable ID no. 32024, LiYCY-OZ 2 x 1 mm²: 1000 m  
other cables: max. 40 Ω  
for intrinsically safe installations: L & C to be considered according to certificate.  

Wire cross section  
0,5 … 1,5 mm²  

Housing material  
Stainless steel ISO 1.4301 / AISI 304  

Water cooling  
Option (can also be retrofitted), max. 6 bar  

Scintillator size  
Ø x length (mm)  
Weight (kg)  
Weight with cooling system (kg)  
Collimator  

CrystalSENS  
(Point detectors)  
44 x 5 NaI(Tl)  
6  
8  
N.A. (LB 379)  

SuperSENS  
150 x 150 polymer  
45  
54  
Standard  

Ambient temperature  
(Detection and storage)  
–40 … +60 °C (–40 … +140 °F) for NaI(Tl)  
–40 … +55 °C (–40 … +131 °F) for Polymer  

Temperature stability  
≤0,002 %/°C (–20 … +50 °C) for NaI(Tl) or  
≤0,01 %/°C (–20 … +50 °C) for Polymer  

Material  
Stainless steel 1.4571, 1.4401 or 1.4301 (for pipes with lining)  

Measurement pipe  
DN 65, 10 bar, optional soft rubber or PTFE lining  
Flange according to DIN 2576 or ASA, threaded connection SC 65 in accordance with DIN 11851  

Product temperature  
with PTFE coating/without lining: –190 … +260°C (– 310 … +500°F)  
with soft rubber: –30 … +80°C (–22 … +176°F)  

Detector certificates & tests

IP protection  
IP65  

Explosion protection  
ATEX: II 2 G Ex de IIC T6 –40 … +73 °C  
II 2 G Ex de IIC T6 IP65 T80 –40 … +73 °C  
II 2 G Ex ib IIC T6 –20 … +60 °C  
FM: Class I Division 1 Group A, B, C, D –20 … +50 °C  
FM: Class II Division 1 Group B, E, F, G –20 … +50 °C  
CSA: Class I Division 1 Group B, C, D –40 … +50 °C  

Other certificates  
CE, Nepsi, TII, Kosha, others on request  

Inputs and outputs

Signal output  
0/4 … 20 mA floating / max. impedance 500 Ω  

Digital input  
Hold input  

Analog input  
0/4 … 20 mA for speed signal at mass flow measurement in the pipeline  

Digital outputs  
1 relay for collective fault message  
2 relays for min. / max. alarm or detector temperature  
Permissible load at ohmic load:  
AC: max. 250 V, max. 1 A, max. 200 VA  
DC: max. 300 V, max. 1 A, max. 60 W  

Interfaces  
RS 232 for parameter export or PC operation using UNIBERT  

Data backup  
in non-volatile memory

LB 444

Separate Transmitter with display

LB 379 Measuring unit for special applications

Due to the use of the low-energy isotope Am-241 or Cm-244, the LB 379 is able to detect elements depending on their atomic number. This way, the concentration can be determined even if the density of the mixture changes only slightly or not at all.

Application examples: %HCl, %H2SO4 and %Zn in aqueous solution.
Tough performers noted for their precision

CrystalSENS
Small, compact scintillation detector with particularly high sensitivity and stability despite its small size. Available in various scintillator materials, sodium iodide or polymer, as well as various scintillator sizes. This diversity allows for optimal adjustment of the detector properties to the measurement task, especially in terms of sensitivity, speed, mechanical stability, etc.

SuperSENS
Point detector with extraordinarily high sensitivity and measuring accuracy. Ideally suited for applications that in the past required very high source activities. Perfect for thick-walled pipes and vessels or for large vessel diameters. The extremely large scintillation volume is many times greater than that of conventional detectors resulting in a threefold to fourfold increase of the sensitivity. By using the SuperSENS, the service life of existing sources can be extended for several years.

Inline density meter LB 379
The measuring unit LB 379 combines the radioactive source and the detector in one unit. Its compelling advantage is the use of low-energy isotopes such as Am-241. The LB 379 provides the best accuracy for measurements that involve only minor changes in density.

Due to the low energy (comparable to that of X-rays), the measuring unit can be operated on a licence-free basis in several countries. The system is flanged to the pipeline and is completely made of stainless steel.
Application examples

Solids content measurement in the thickener

**Mining**

Large volume thickening tanks are used in mining to concentrate the ore or minerals contained in sludge. Solids settle on the bottom of the thickener and from there they will be removed from the vessel via an underflow outlet. The sludge leaving the thickener should have a fairly high solids content. However, pumps and pipes can become clogged if too many solids are withdrawn at once.

**Solution: Solids content measurement with SmartSeries LB 414**

The solids content in the underflow is monitored continuously by the radiometric density measurement SmartSeries LB 414. The robust stainless steel device provides reliable measurements with excellent accuracy and reproducibility over many years. The integrated control panel allows for easy and quick start-up. Measured values are displayed on-site.

Multiphase level measurement in the separator

**Oil and gas production**

Due to the density difference, different product layers form in the separator – from bottom to top: Sand, water, emulsion, oil, foam and gas. The density profile is measured via the height of the separator to determine the thickness of the individual product layers.

**Solution: Density measurement with SENSseries LB 480**

Several density detectors are installed outside the vessel to determine the density distribution over the entire measurement range. The detectors are approved in accordance with SIL2 or SIL3 and operate very stable and safe over the entire operating time. Due to the precise mapping of the separation process, the addition of emulsion breakers can be optimized. In addition, the separation of oil and gas is optimized.
Berthold Technologies is a company rich in tradition and the only provider of radiometric measurement technology worldwide with an in-house source production. This opens up unique opportunities for our customers. The sources are manufactured to customer specifications and can be adapted perfectly to the respective application requirements.

Our standard range includes:
- Point and rod sources
- Dip pipe sources for installation in a vessel
- Various isotopes such as Cs-137, Am-241, Co-60 or Cm-244
- Various, often customized shieldings, from materials such as lead, tungsten or stainless steel

This diversity enables us to always choose isotopes and shieldings that represent the most cost-efficient solution for the respective application while ensuring the best measurement result at minimum radiation exposure. We will be happy to design special solutions for your special applications. Please contact us.

Sources and shieldings
Making special solutions the new standard

Maximum safety
The SSC source capsules made by Berthold have been tested according to ISO 2919 and exceed even the highest classification C66646. They are extremely robust and withstand temperatures up to 1200°C. The triple encapsulation of the isotope ensures maximum safety even in extreme measurement environments.

Radioactive isotopes

<table>
<thead>
<tr>
<th>Isotope</th>
<th>Energy (keV)</th>
<th>Half-life</th>
<th>Application</th>
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</thead>
<tbody>
<tr>
<td>Cs-137</td>
<td>660</td>
<td>~ 30 years</td>
<td>Industry standard</td>
</tr>
<tr>
<td>Co-60</td>
<td>1200</td>
<td>~ 5 years</td>
<td>Ideal when thick steel walls or large distances have to be irradiated</td>
</tr>
<tr>
<td>Am-241</td>
<td>60</td>
<td>~ 430 years</td>
<td>Measures low differences in density or even individual elements in the mixtures of substances</td>
</tr>
</tbody>
</table>

Tailor-made – the best solution for your needs
Sources and shieldings are individually designed by our project engineers for each application. The measurement is designed in such a way that only the source activity that is actually needed will be used and, at the same time, a long service life of the source is guaranteed. For example, Co-60 can be used for more than 10 years without having to replace the source. Thanks to the high sensitivity of our detectors, the source activity in Berthold systems is significantly lower than that of other systems available on the market. A dose rate of less than 1 µSv/h is typically sufficient to perform reliable density measurements.

Levels of radiation?

<table>
<thead>
<tr>
<th>Radiation</th>
<th>Dose Rate (µSv)</th>
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<tbody>
<tr>
<td>Flight Frankfurt – New York</td>
<td>60</td>
</tr>
<tr>
<td>Chest X-ray</td>
<td>100</td>
</tr>
<tr>
<td>Living at 1600 m above sea level</td>
<td>1200</td>
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<tr>
<td>Berthold measurement (pipe is empty)</td>
<td>1</td>
</tr>
</tbody>
</table>
Competence in radiation protection

Every company working with radiometric measurements is automatically faced with the issue of radiation protection. Therefore, it is good to have a team of in-house experts on this matter. Our experts in the Radiation Protection division deal with the tasks related to dose rate measurement. The transfer of knowledge is direct and synergies are to your benefit. We at Berthold take special responsibility when it comes to training our customers. We offer training and workshops for Radiation Safety Officers.

- Various options available
- Use of various shielding materials such as lead, tungsten or stainless steel
- Use of various isotopes: Cs-137, Am-241, Co-60, Cm-244
- Project-specific calculation of the source activity according to the ALARA principle
- Small in size and with best shielding effect
- Maximum safety due to the use of extremely temperature and corrosion resistant source capsules
- In-house production facility for sources allows customer-specific manufacturing and individual designs
Custom-made solutions based on diversity and experience

- Unique and comprehensive range of „modular systems“
- Wide range of proven components
- Optimum system configuration by using different isotopes
- Highly sensitive detectors for lowest source activities
- Huge variety of communication standards and certificates
- More than 800 man-years of development experience
- Well over 20,000 Berthold systems operating worldwide

Berthold is unparalleled when it comes to developing custom-made solutions that exactly meet the requirements of your measurement task. Moreover, we offer even further benefits that are not listed in your specifications.

Highest measuring accuracy combined with lowest source activities and a great variety of communication standards make our measurement systems unique. In addition, our „Berthold modular system“ includes both control room devices and compact devices.

Whatever measurement task you are facing – we can offer you the best solution.
<table>
<thead>
<tr>
<th></th>
<th>LB 444</th>
<th>SENSseries LB 480</th>
<th>Uni-Probe LB 491</th>
<th>SmartSeries LB 414</th>
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<tr>
<td><strong>Communication standards</strong></td>
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<td>HART</td>
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<td>Foundation Fieldbus</td>
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<td><strong>Explosion protection</strong></td>
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<td>ATEX</td>
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<td>Intrinsically safe signal output</td>
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<td>Intrinsically safe power supply</td>
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<td>IECEx</td>
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<td>CrystalSENS NaI</td>
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<td>CrystalSENS Polymer</td>
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<td>SuperSENS</td>
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<td>Measuring unit LB 379</td>
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<td>PC software</td>
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We are there for you! Worldwide.

Our sales engineers are looking forward to your request. Regardless of what you want to measure or where the measurement is taking place, we will provide you with the right system for each measurement task and we know how to configure it so that it perfectly suits your needs. From a wide variety of possible options, our application engineers will choose the right one for you.

With over 60 years of experience, a team of 350 employees worldwide and product innovations that set technical standards, we see ourselves as the experts for radiometric measurement solutions.

All our products are designed and manufactured in Germany. At Berthold, you will always get quality products „made in Germany“.

**BERTHOLD TECHNOLOGIES’ PERFECT SOLUTIONS FROM A SINGLE SOURCE.**

Berthold Technologies’ engineers and service technicians are always there when you need them. Our global network of offices ensures fast and above all very competent assistance in case you need any. No matter where your production site is located, our qualified personnel will be with you in no time at all.

You can take our word for it.